

Spiralbohrer mit Morsekegel

*Twist Drill Bit, Precision-Ground,
with Morse Taper Shank*

22000



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|---|----------------------------|
| Toleranz/Tolerance | h8 |
| Material/Material | HSS |
| Spitzenanschliff/Point Grinding | Kegelmantel/Tapered Finish |
| Spitzenwinkel/Point Angle | 118° |
| Kerndicke/Web Thickness | Normal/Standard |
| Kernanstieg/Web Taper | Normal/Standard |
| Seitenspanwinkel (Spiralwinkel)/ Helix Angle | Normal/Standard |
| Nutenform/Shape of Flute | Normal/Standard |
| Übrige Konstruktionsmerkmale nach/ Constructional Features acc. to | DIN 1414 |

Leistungsstarker Stahlbohrer

- ▶ Hohe Bruchsicherheit
- ▶ Gute Spanabfuhr
- ▶ Rechtsschneidend
- ▶ Für Bohrarbeiten in allgemein üblichen Werkstoffen, für Stahl bis 900 N/mm² und Stahlguss legiert und unlegiert, Grauguss, Temperguss, Sinter Eisen, Sphäroguss, Graphit, Bronze, Messing zäh, Aluminium kurzspanend

High-Performance Drill Bit

- ▶ High resistance against breaking forces
- ▶ Good chip removal
- ▶ Right hand cutting
- ▶ Designed to drill: Operations in all common material, for steel up to 900 N/mm² and Steel Alloys, Cast Iron, Tempered Cast Iron, Sintered Iron, Graphite, Bronze, Brass Iron, Aluminium Short Chipping